

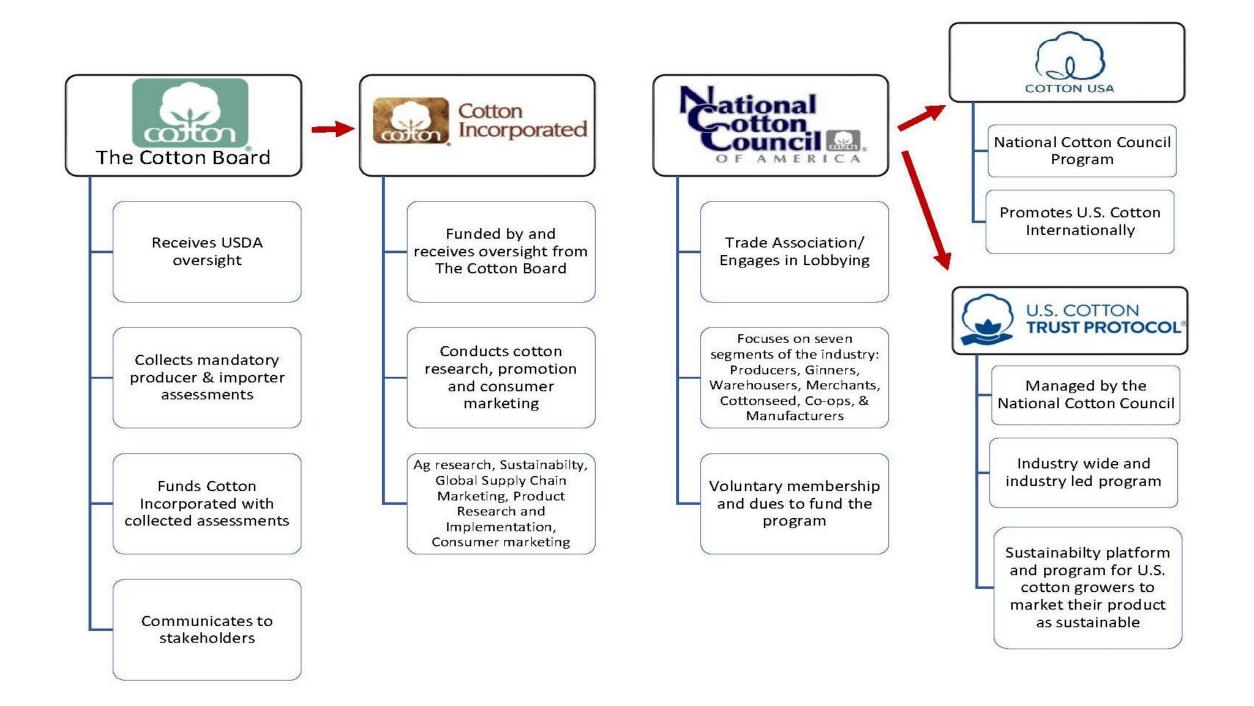
2023 West Texas Ag Chem

IPM in Cotton and Research and Promotion Gaylon Morgan Director of Agricultural & Environmental Research



COTTON CULTIVATED

DITION AG DATA, RESOURCES AND TRENDS



Promotion of Cotton

Traditional promotion – TV, social media, etc.

Educating the textile industry and fashion institutions

- seeding fashion trends
- tradeshows
- educate the educator

Direct engagement with brands and retailers

- farm tours

Removal of obstacles for cotton use from fiber quality, to finishes, to sustainability







OUR MISSION

Increase the demand for and profitability of cotton through research and promotion



COTTON INCORPORATED REVEALS NEW PATH FOR COTTON WASTE RECYCLING, TACKLING MICROFIBRES

(Just Style, September 5, 2023) Ankeny tells Just Style the development is "fantastic" for textiles. She explains that while extending the lifespan of garments is the "ultimate goal of sustainability", ultimately garments will eventually wear out, but this gives the apparel industry an option to promote the reuse of materials elsewhere.



STRONG & SOFT? COTTON INCORPORATED INTRODUCES NEW SHEETING TECHNOLOGY

(Home Textiles Today, September 6, 2023) "Restech Cotton technology takes the best attributes of cotton and cotton finishes to create a unique, durable product with non-fluorine technology," said Hongqing (Mike) Shen, Ph.D., vice president and managing director of product development and implementation for Cotton Incorporated.

"It allows sheets to hold less moisture, dry more quickly, maintains remarkable softness and comfort. This combination makes it a triple threat," he added.

Microfiber and Plastic Pollution



A great marketing opportunity

- Cotton is a natural fiber and degrades as quickly as an oak leak.

Ag and Environmental Research





Dr. Evy Jaconis Cottonseed Human & Animal Nutrition



Dr. Gaylon Morgan Soil Health Weed Science



Dr. Kaitlyn Bissonnette Pathology & Nematology





Dr. Don Jones Breeding





Key Strategic Areas

Ag Division projects

	×	Pest Managem	ent	Weeds Insects Pathogens
ey Strategic Areas		Cottonseed		Planting Seed Quality Human/Animal nutrition
	¥	Sustainability Support		Soil Health Nitrogen Management Carbon Capture
	Ŷ	Emerging Technologies		Machine Vision Automation
	ğ	Genomics		Breeding Genetic Innovations
vision projects		Texas		
State Support Committee projects CORE projects Total		171 272 > 443	58 66	

Less Well-Known Activities

Leveraging of funds

- State and federal grants
 - seed money for research
 - letters of support for large federal grants
 - developing research priorities with funding agencies
- Graduate student support and training

Engagement with allied industry

- emerging technologies
- industry-wide research topics

Collaboration with other organizations

- NCC
- Other commodities and international

Support of scientists

- promotion
- publications



Cotton's emerging technologies









- Breeding advances derive from human genetics and from well funded crops such as rice and corn
- Automation innovations will come from outside of agriculture
- Machine vision is transforming all industries, so cotton specific uses are emerging rapidly
- Al into more integrated systems across all disciplines



Weed Management

Increased or preserved yield Better input use efficiency Improved fiber & seed quality

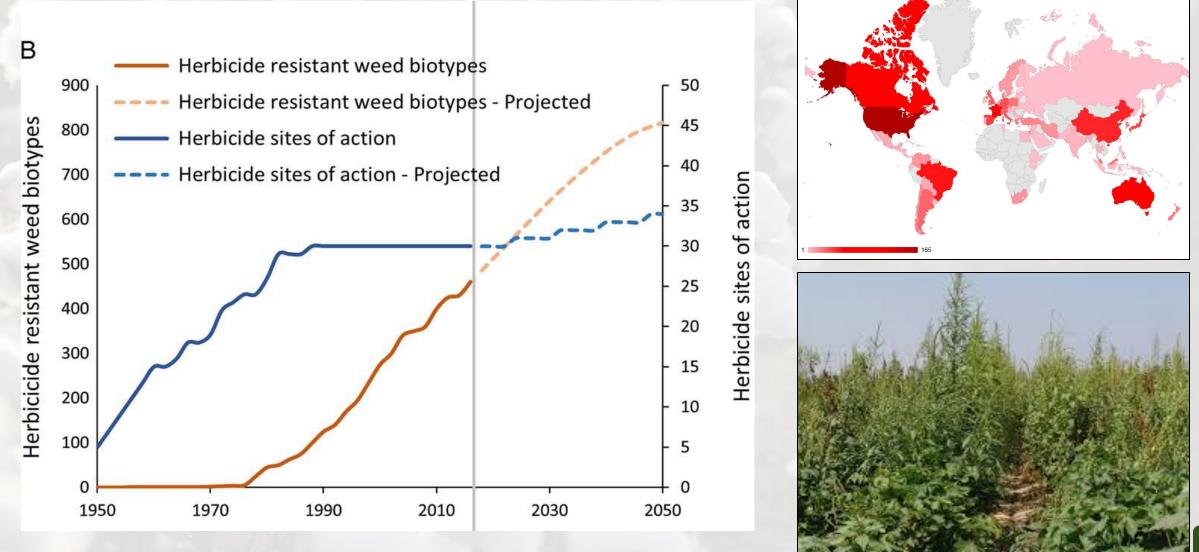
→ Increased Profitability

Nutrient Management



Soil Health

Herbicide Resistance is Outpacing Chemical Development





Advanced Weed Control Technologies







Laser Autonomous



Finger Weeder cultivator attachment

Camera Guided Precision Cultivation

Side-shift hite

Pete Dotray & Wayne Keeling – Texas A&M - Lubbock Mark Siemens – Univ of Arizona

Dotray, 2020

Mark Siemens

Machine Vision Libraries

- Field Image Libraries in Development for:
 - Weeds (1 published)
 - Disease
 - Plant architecture (1 published)
 - Flowers
 - Bolls
 - Contamination related:
 - Bags in field
 - Damaged modules





New non-chemical options to reduce weeds



WeedOUT WEEDOUT'S TECHNOLOGY Treated pollen Spraying treated pollen to diminish resistant weed Unique proprietary weed pollen: · Efficiently fertilizes female ovule · Leads to formation of aborted seeds Aborted seed Industrial pollen Pollen Field spraying of harvesting from weed treatment treated pollen plants

Nutrient Management

- Improve understanding of crop N needs and practically predict of N availability/loss leading to a refine N recommendations
 - Save \$ for growers
 - Decrease carbon and greenhouse gas footprint
- Improve understanding of the impact of various cropping systems (cover crops, tillage, etc.) on available N, P, & K and recycling of these nutrients.



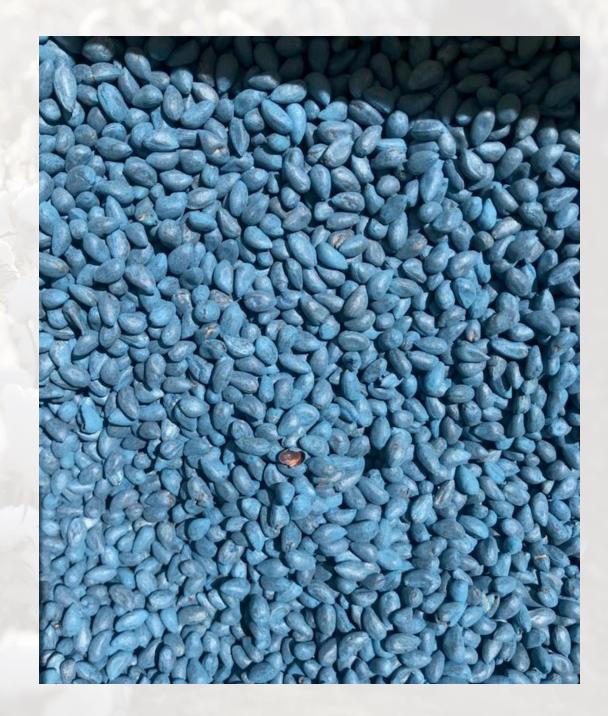
Soil Health

- Increasing soil productivity
 - Understanding of *root:soil:microbial* interactions that impact management
 - Nutrient cycling/availability
- Identify viable soil health practices by production regions to meet cotton's sustainability goals
- Adoption
 - Opportunities/Challenges
 - Role in meeting Cotton's sustainability goals



Planting Seed Quality

- High genetic and transgenic value in the seed
- Major concern for growers prices are paid for seed and seed treatments leading to reduced seeding rates
- Need better understanding of seed quality characteristics
- More transparency on seed quality
- On-going research





Insect Pest Management



- Combine field techniques, geospatial data, and statistical tools to better understand risk, enable quick and accurate decision making, and predict pest outbreaks.
- Reexplore and revitalize Integrated Pest Management techniques and Extension education to reduce reliance on broadcast insecticides and save money.
- Promote sustainability and conservation without compromising yield or complicating the logistics of farming.



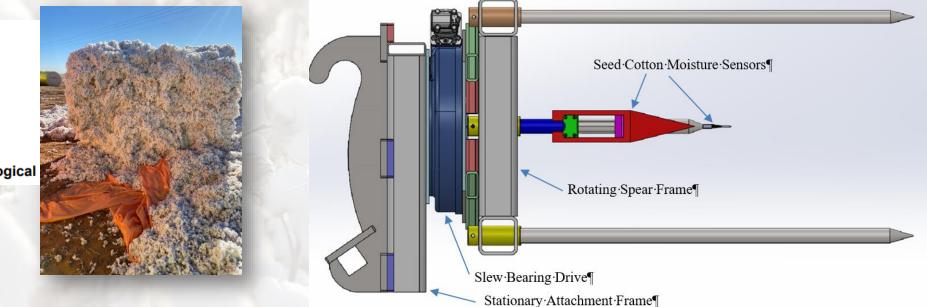
Contamination Prevention

ASABE S615.2 FEB2022 Cotton Module Cover Material Performance



American Society of Agricultural and Biological

Engineers



- ASABE-615 Standard published
- Module rotation system developed
- Automated damage detection progressing



<u>https://www.cotton.org/tech/quality/approved-rmw-products.cfm</u>



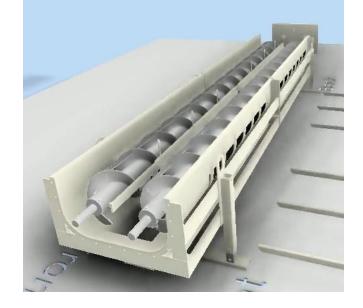






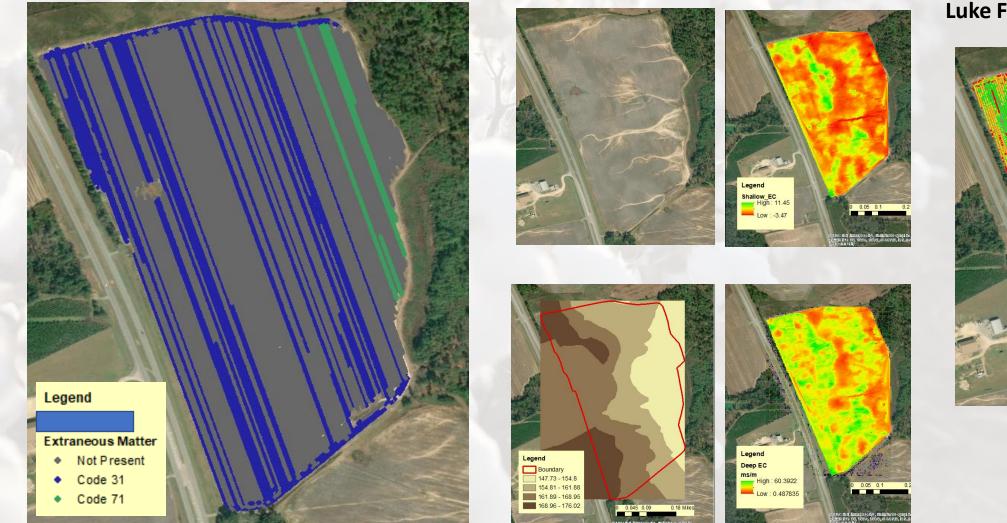








Mapping Fiber Quality Back to the Field



Luke Fuhrer & Wes Porter



Yield (bale/ac)		
•	0.03 - 1.00	
•	1.01 - 2.00	
•	2.01 - 2.50	
•	2.51 - 3.75	



Challenges in the western cotton belt

• FOV4

- Density of FOV4 and isolate contribute to pathogen virulence
 - Detection is difficult in early stages
 - Differences among CA and TX isolates
- Root knot nematode and other pathogens increase risk of FOV4 damage
- Some resistance development in Upland germplasm
- Enhancing collaborative efforts to address gaps in pathogen understanding





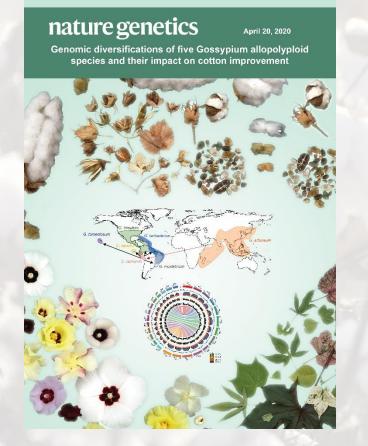
Challenges in the western cotton belt

- Reniform nematode
 - Thresholds for nematodes differ in drier regions making management more imperative
 - Highly virulent populations of Reniform present in some areas of Texas
 - Single gene resistance variety trials indicating stable to date
 - Continued need for host resistance development





Application of Genomics will be Critical

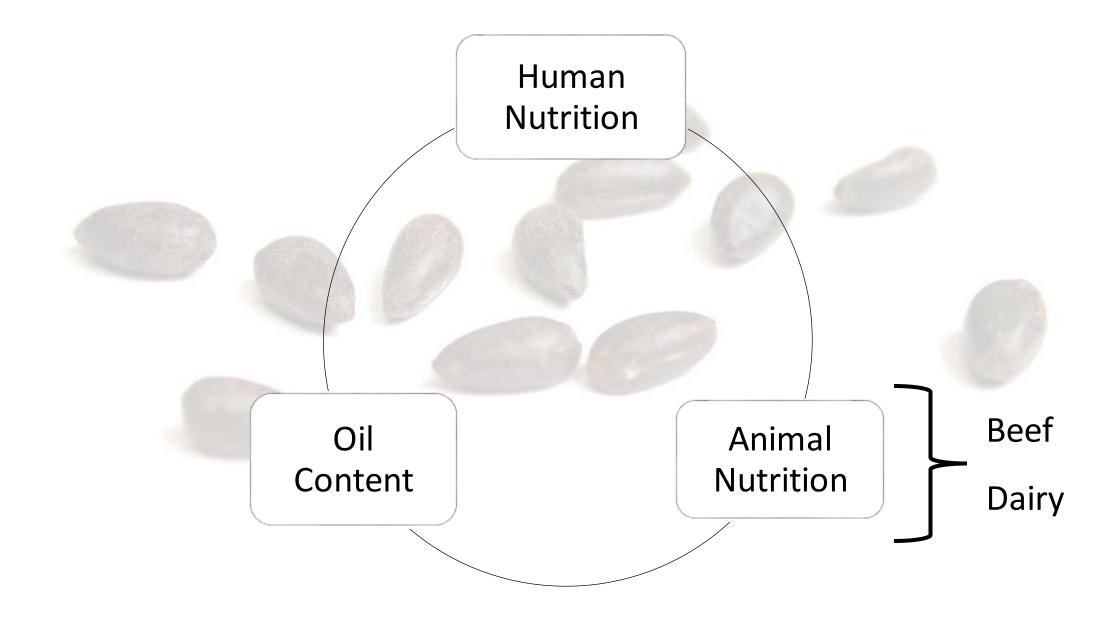


5 Reference Grade Tetraploids

- Resistance to Diseases(e.g. FOV4) and nematodes delivered through advanced breeding solutions
- New germplasm & breeding tools such as PanGenome, NAM and CRISPR gene editing
- Fiber of the Future to enhance understanding of genes that impact fiber and seed improvement
- Extremely sensitive pest detection
- Area for high leveraging grower investments



Cottonseed Research





Cottonseed Coproduct Utilization

- A growing body of research showing how cottonseed oil may help improve cholesterol levels
- Opportunity to learn more and to better understand cottonseed oil consumption





Cottonseedoil.org

COTTONSEEDOIL

ABOUT IN THE KITCHEN JUST THE FACTS NEWS + INSIGHTS

COTTONSEED OIL

DISCOVER ITS MANY BENEFITS AND SEE HOW IT FITS INTO YOUR OWN CULINARY EXPLORATIONS.





Grow your crop and your business with the right resources, right at your fingertips.

Select a category below to get started.

Allowing and in the second second



Nutrien Ag Solutions*

MY FEED

Midweek Weather Outlook Jan 19, 2023

potton Specialis

PRODUCTION MARKET REGION SEASON

Thank you!

Gaylon Morgan Gmorgan@cottoninc.com 919-678-2370



Leadership

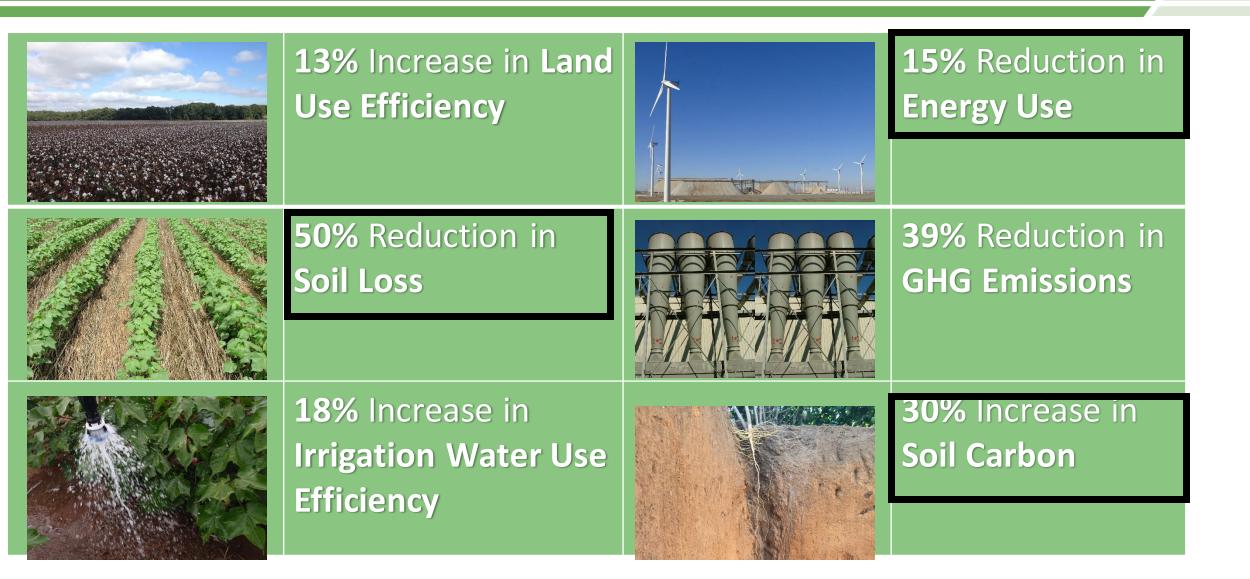
William Kimbrel - Executive Vice President and Chief Operating Officer



Ryan Kurtz - Vice President, Agricultural and Environmental Research Cotton Incorporated



US Cotton's Sustainability Goals for 2025



THE COTTON RESEARCH AND PROMOTION PROGRAM



- > USDA
 - Oversees Program

> THE COTTON BOARD

- Collects Assessments
- Administers Program
- Communicates with Stakeholders

> COTTON INCORPORATED

- Implements Program
- Conducts Research
- Promotes Cotton to Consumers
- Creates Demand and Profitability





POLYISOBUTYL METHACRYLATE POLYISOBUTYLENE POLYISOPRENE **POLYLACTIC ACID** POLYLAUROLACTAM (NYLON 12 OR AMIDE-12) POLYLAURYL METHACRYLATE POLYMETHACRYLATED HYALURONIC ACID POLYMETHACRYLONITRILE **POLYMETHYLACRYLATE** POLY (N-HEXYL METHACRYLATE) POLY (N-ISOFROPYLACRYLAMIDE) POLYOCTYL METHACRYLATE POLYPENTAERYTHRITYL TEREPHTHALATE POLYPROPYLACRYLATE **POLYPROPYL METNACRYLATE POLYPROPYLINE OXIDE POLYPROPYLENE TEREPHTHALATE POLYSTEARYL METHACRYLATE** POLYSTYRENE POLYSTYRENE/ACRYLATE COPOLYMER POLYTETRAFLUOROETHYLENE (TEFLON) POLYTETRAKYDROFURAN POLYTRIMETHYLSILOXYSILICATE (SILICONE RESIN) POLYURETHANE POLYVINYLACETATE **POLYVINYLALCOHOL FOLYVINYL CHLORIDS POLYVINYLIDENE CHLORIDE** POLYVINYLPOLYPYRROLIDON ETHYLENE VINYLALCOHOL COPOLYMER **POLYISOBORNYL METHACRYLATE**

POLY (1,4-CIS-ISOPRENE) POLY [2-HYDROXYETHYL METHACRYLATE] POLY (2-HYDROXYPROFYL METHACRYLATE) POLYACRYLATE POLYACRYLONITRILE **POLYACRYLONITRILE BUTADIENE STYRENE** POLYACTIDS **POLYALKYD RESINS** POLYALKYL STEREATE/VINYL ACETATE COPOLYMERS POLYBUTHYLENE/ETHYLENE/STYRENE COPOLYMER POLYBUTYLACRYLATE **POLYBUTYL METHACRYLATE POLYBUTYLENE TEREPHTHALATE** POLYCAPROLACTAM (NYLON 6) **POLYCELLULOSE ACETATE** POLYCELLULOSE NITRATE POLYCHLOROPRENE POLYDIMETHYLSILOXANE (SILICONE) POLYETHYLENEIMINE POLYETKYLENE-GLYCOL POLYELASTINE-LIKE POLYPEPTIDE **POLYEPOXY RESINS** POLYETHYLACRYLATE **POLYSTNYL METHACRYLATE** POLYETHYLENE METHYLACTYLATE COPOLYMER POLYETHYLENE VINYL ACETATE POLYETHYLENE/ACRYLATE COPOLYMER POLYETHYLENE/PROPYLENE/STYRENE COPOLYMER FOLY -CAPROLACTONE POLYFORMALDEHYDE OXYMETHYLENE POLYGLYCOLIC ACID **POLYISOBORNYL ACRYLATE**

POLYISOBUTYL METHACRYLATE POLYISOBUTYLENE POLYISOPRENE POLYLACTIC ACID POLYLAUROLACTAM (NYLON 12 OR AMIDE-12) POLYLAURYL METHACRYLATE POLYMETHACRYLATED HYALURONIC ACID POLYMETHACRYLONITRILE POLYMETHYL ACRYLATE POLY (N-NEXYL METHACRYLATE) POLY IN-ISOPROPYLACRYLAMIDE POLYOCTYL METHACRYLATE POLYPENTAERYTHRITYL TEREPHTHALATE POLYPROPYLACRYLATE POLYPROPYL METHACRYLATE POLYPROPYLENE OXIDE **POLYPROPYLENE TEREPHTHALATE** POLYSTEARYL METHACRYLATE POLYSTYRENE POLYSTYRENE/ACRYLATE COPOLYMER POLYTETRAFLUOROETHYLENE (TEFLON) POLYTETRAHYDROFURAN POLYTRIMETHYLSILOKYSILICATE (SILICONE RESIN) POLYURETHANE POLYVINYLACETATE POLYVINYL ALCOHOL POLYVINYL CHLORIDE POLYVINYLIDENE CHLORIDE POLYVINYLPOLYPYRROLIDON ETHYLENE VINYL ALCOHOL COPOLYMER POLYISOBORNYL METHACRYLATE

POLY (1,4-CIS-ISOPRENE) POLY (2-HYDROXYETHYL METHACRYLATE) POLY (2-KYDROXYPROPYLMETNACRYLATE) POLYACRYLATE POLVACRYLONITRILE POLVACRYLONITRILE BUTADIENE STYRENE POLYACTIDE POLYALKYD RESING POLYALKYL STEREATE/VINYL ACETATE COPOLYMERS POLYBUTHYLENE/ETHYLENE/STYRENE COPOLYMER POLYBUTYLACRYLATE POLYBUTYL METHACRYLATE POLYBUTYLENE TEREPHTHALATE POLYCAPROLACTAM (NYLON 6) POLYCELLULOSE ACETATE POLYCELLULOSE NITRATE POLYCHLOROPREME POLYDIMETHYLSILOXANE (SILICONE POLYETHYLENEIMINE POLYETHYLENE-GLYCOL POLYELASTINE-LIKE POLYPEPTIDE POLYEPOXY RESINS POLYETHYL ACRYLATE POLYETHYL METHACRYLATE POLYETHYLENE METHYLACTYLATE COPOLYMER **POLYETHYLENE VINYL ACETATE** POLYETHYLENS/ACRYLATE COPOLYMER POLYSTRYLENE/PROPYLENE/STYRENE COPOLYMER POLYSTRYLENE/PROPYLENE/STYRENE COPOLYMER POLYCACTONE POLYFORMALDERYDE (OXYMETRYLENE) POLYGLYCOLIC ACID POLYISOBORNYL ACRYLATE