



# Smart Machines for Weed Control & Beyond

Using machine learning to optimize every plant

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Agronomist

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West Texas Agricultural Chemicals Institute Conference  
September 13, 2017

# Over 60 people, with deep experience in advanced technologies and agriculture



20

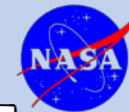
Experts in  
AI/ML,  
Software,  
Robotics

8

Hardware &  
mechanical  
engineers

8

Agriculture  
scientists &  
engineering  
support



Commercial & academic experience  
at key companies & institutions

# A new era in Agriculture



**Hand Tools**

10,000 years



**Mechanical**

1900



**Chemical**

1950



**Biochemical**

1990



**Digital**

NOW





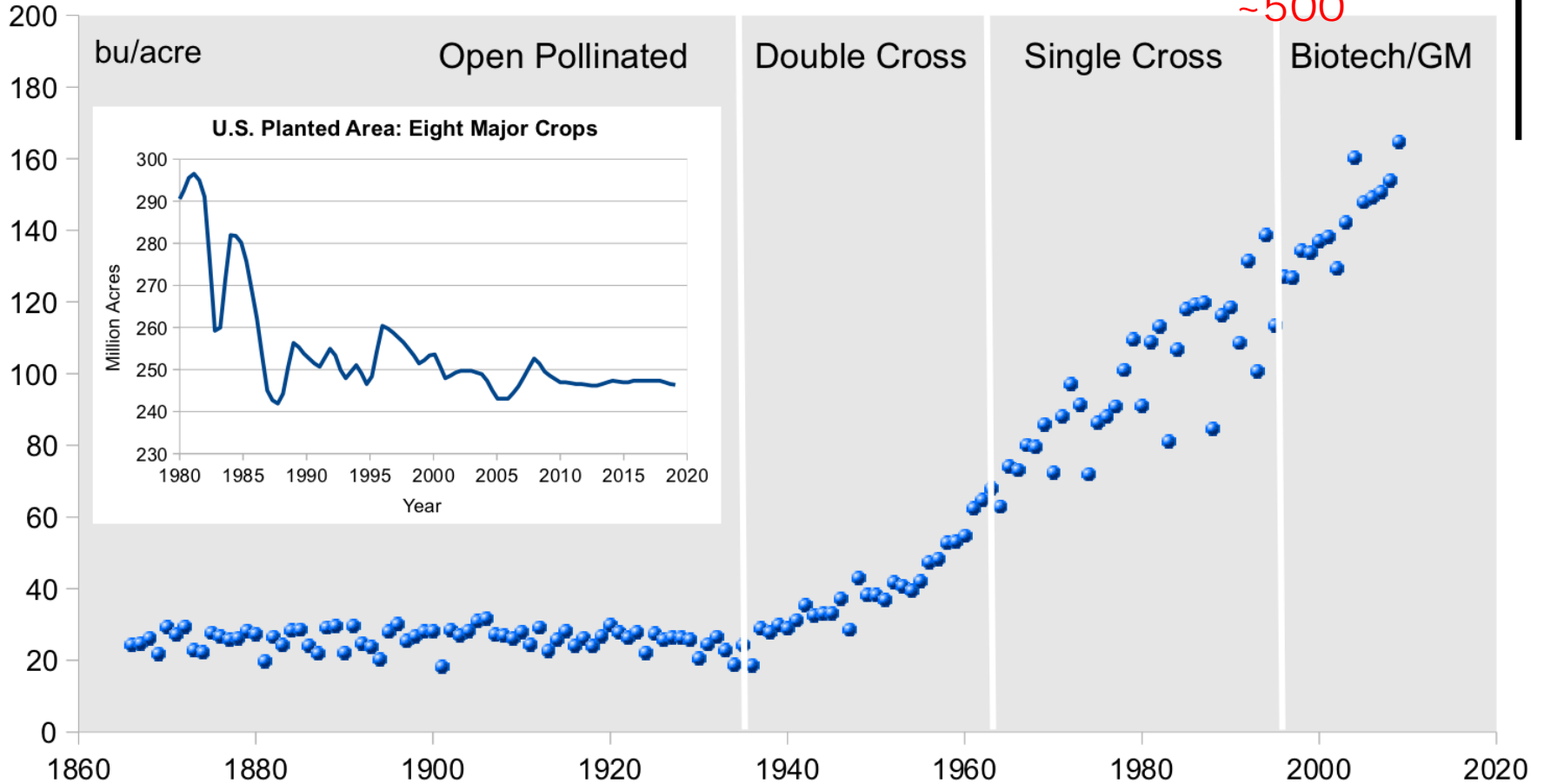


# Average US Corn Yields: No End in Sight



## Average US Corn Yield, 1866-2009

**Current Test Yield:**  
~~~300 bu/acre~~  
~500



Sources: USDA-NASS; Troyer, *Crop Science* 46.2 (2006): 528; Pioneer (Rupert and Butzen, *Crop Sci*, 19(2))

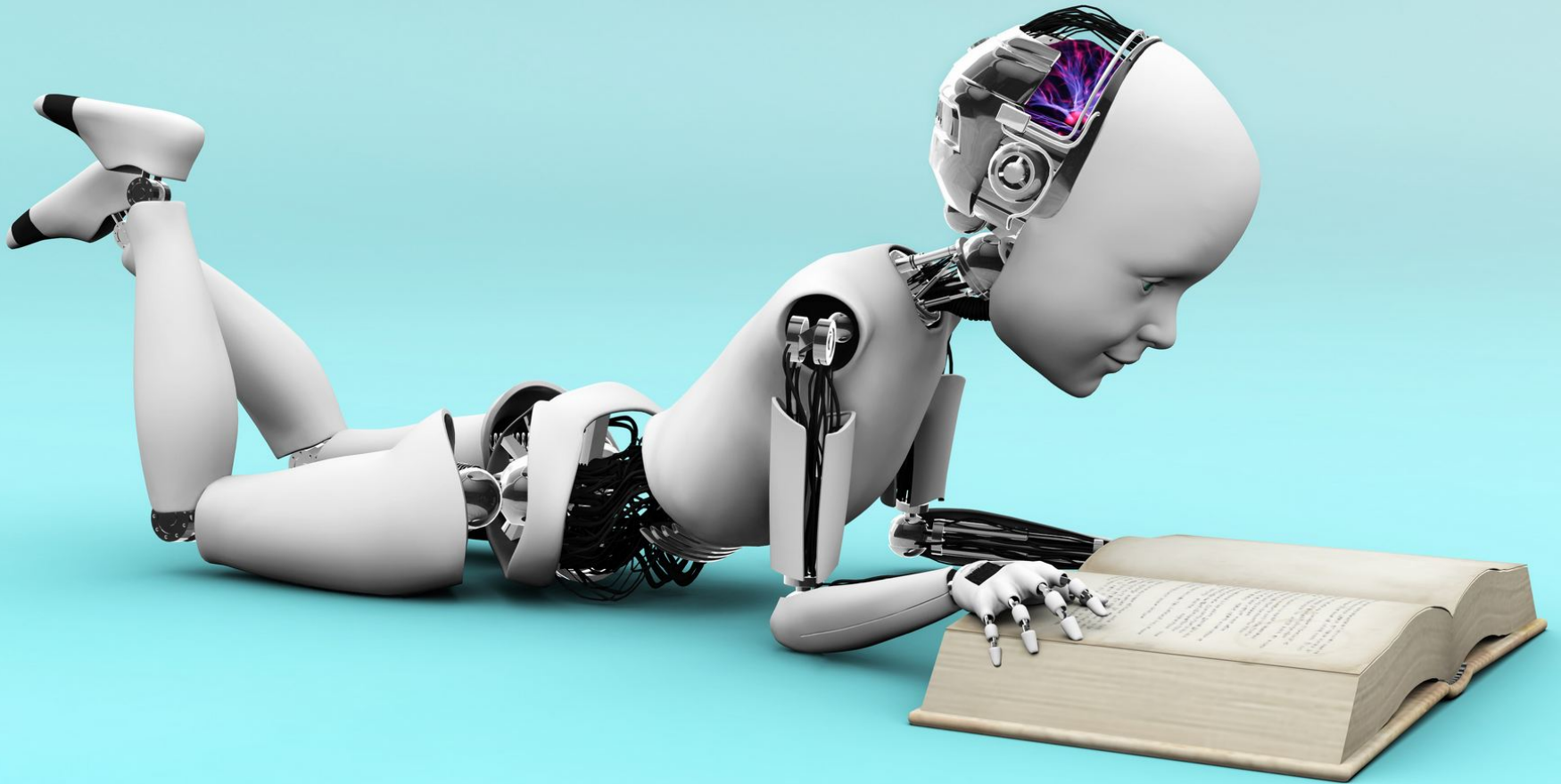


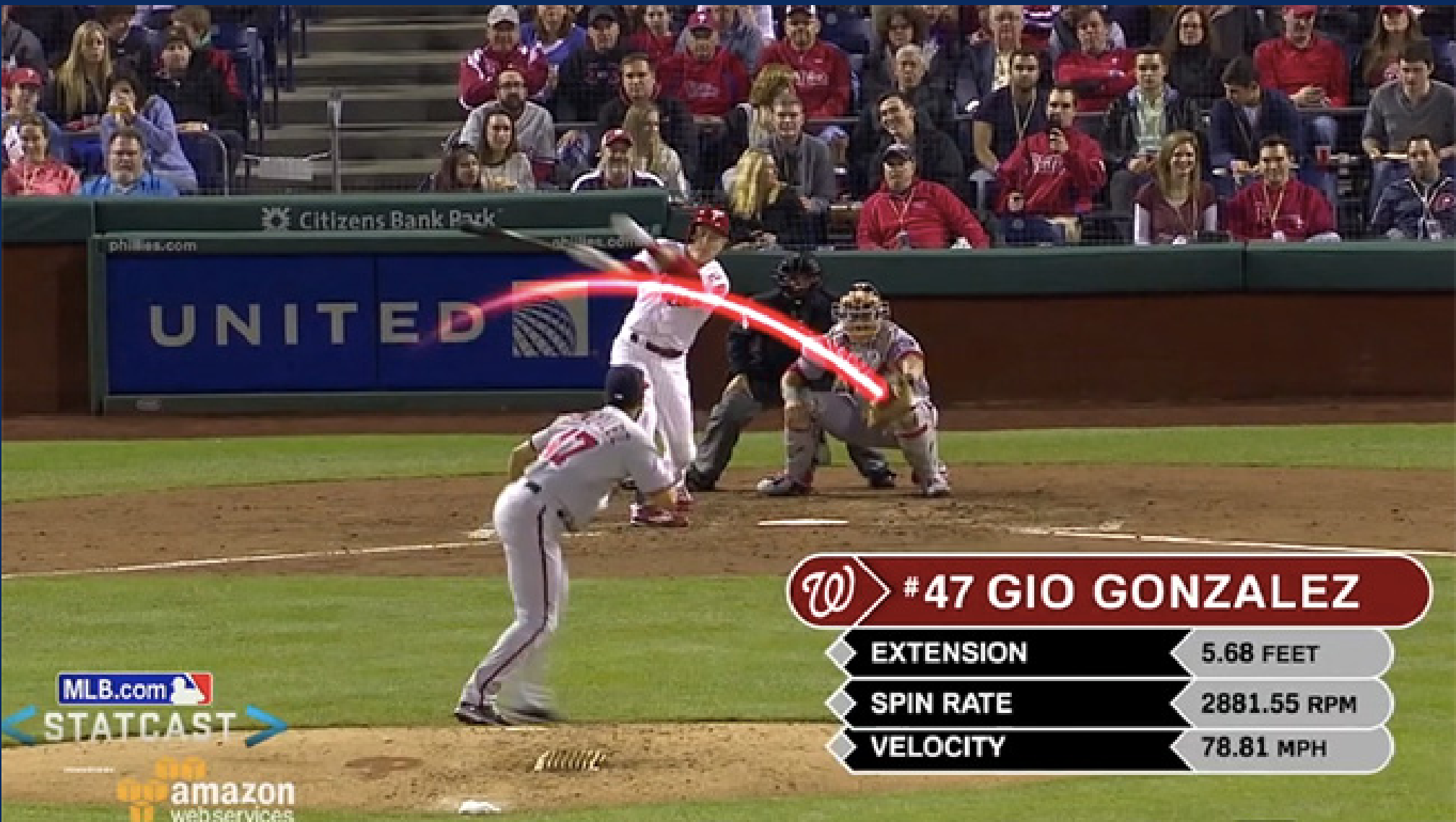


## **TREAT EVERY PLANT THE SAME. ....**

Accuracy and precision are critical elements to get right to avoid wasting costly products. It is also imperative to achieve the right rate, at the right droplet size, to optimize each plant's performance and yield potential.







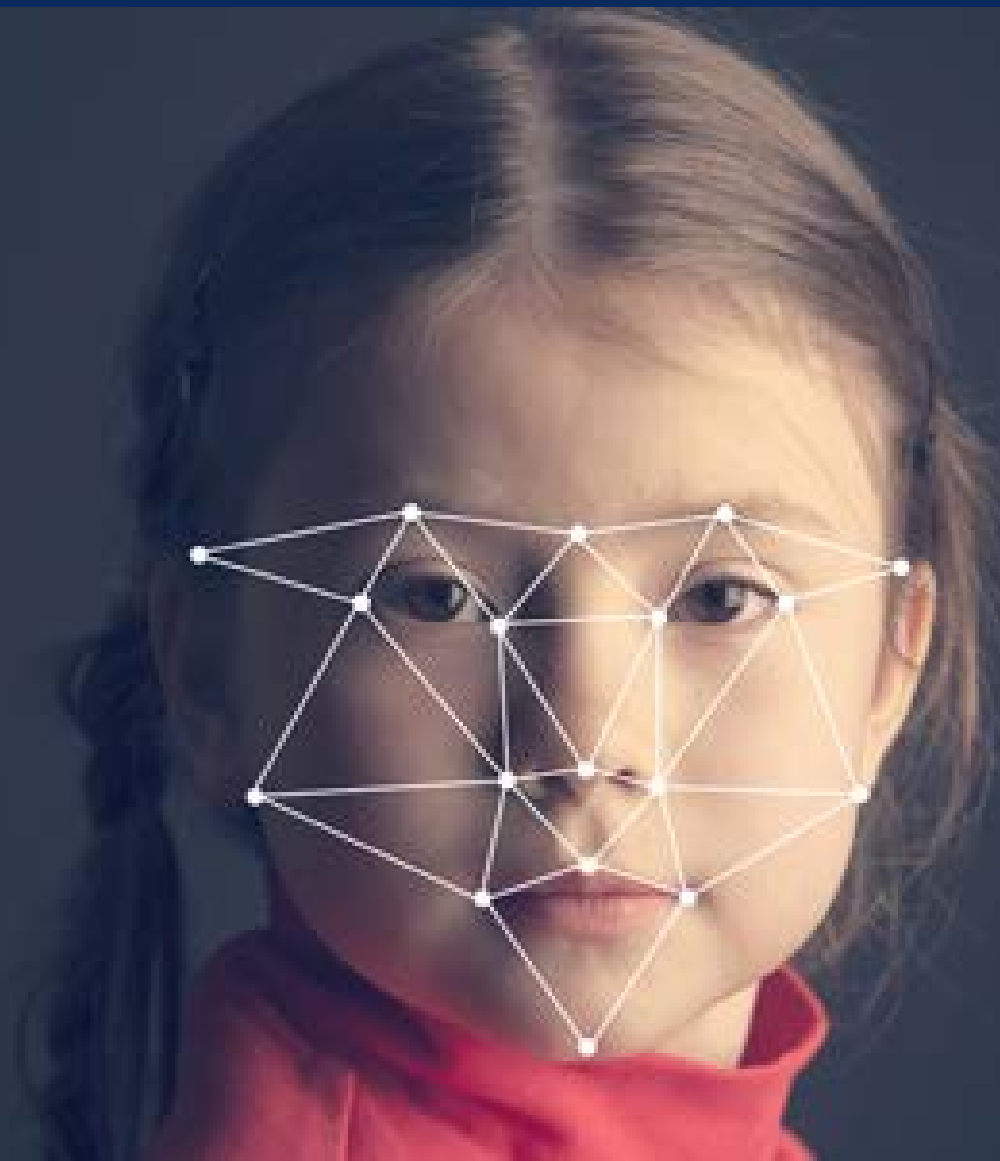
**70** #47 GIO GONZALEZ

|                  |                    |
|------------------|--------------------|
| <b>EXTENSION</b> | <b>5.68 FEET</b>   |
| <b>SPIN RATE</b> | <b>2881.55 RPM</b> |
| <b>VELOCITY</b>  | <b>78.81 MPH</b>   |

MLB.com

STATCAST

amazon  
web services



**With machine learning we can teach equipment to see and optimize every plant in the field**



# Plant-level crop management using intelligent machines can apply to the entire farming cycle

## 1 Prepare Soil



## 2 Establish Stand



## 3 Fertilize & Irrigate



## 4 Protect



## 5 Harvest



## Learn & Optimize for Next Cycle



# Blue River Technology decided to start with crop protection

## 1 Prepare Soil



## 2 Establish Stand



## 3 Fertilize & Irrigate



**BLUE RIVER**  
TECHNOLOGY *starting point*

## 4 Protect



## 5 Harvest



## Learn & Optimize for Next Cycle



# Ag machinery is specialized for each action



Prepare soil



Establish stand



Fertilize



Protect



Harvest



Act

# Smart machines need to sense their surroundings



Prepare soil



Establish stand



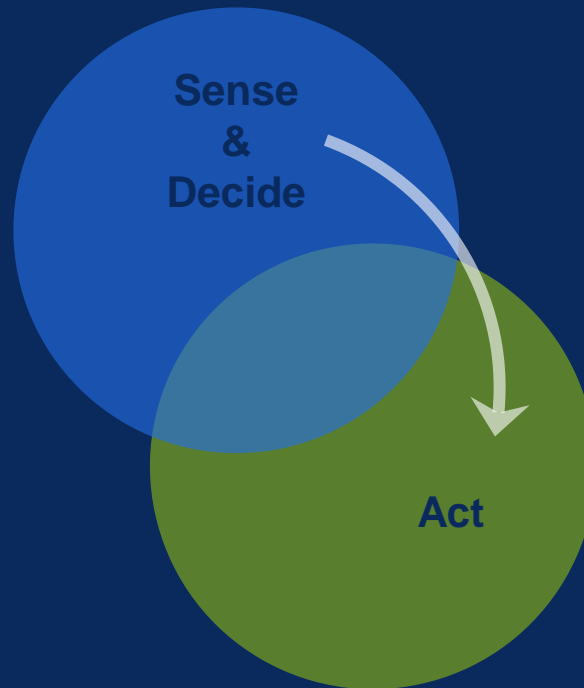
Fertilize



Protect



Harvest





# ...and verify & learn from their actions



Prepare soil



Establish stand



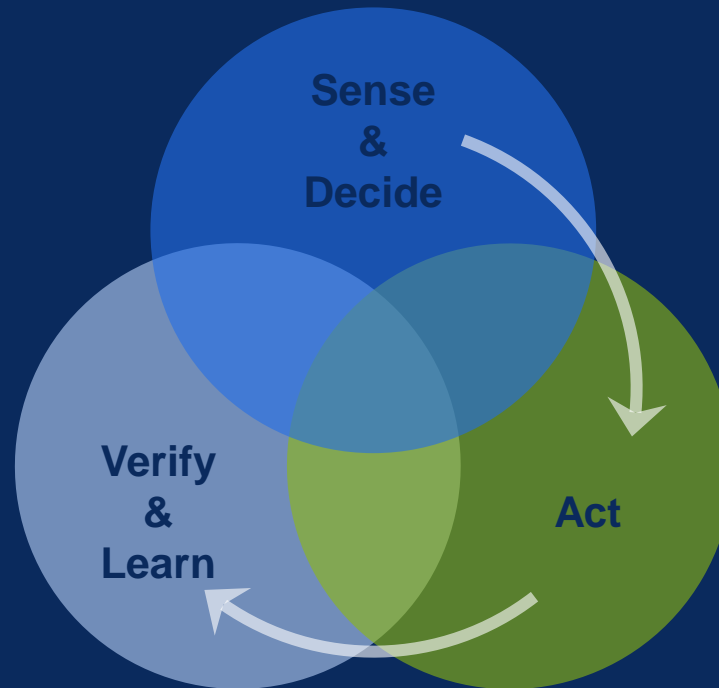
Fertilize



Protect



Harvest



# 3 core elements required for smart machines



Prepare soil



Establish stand



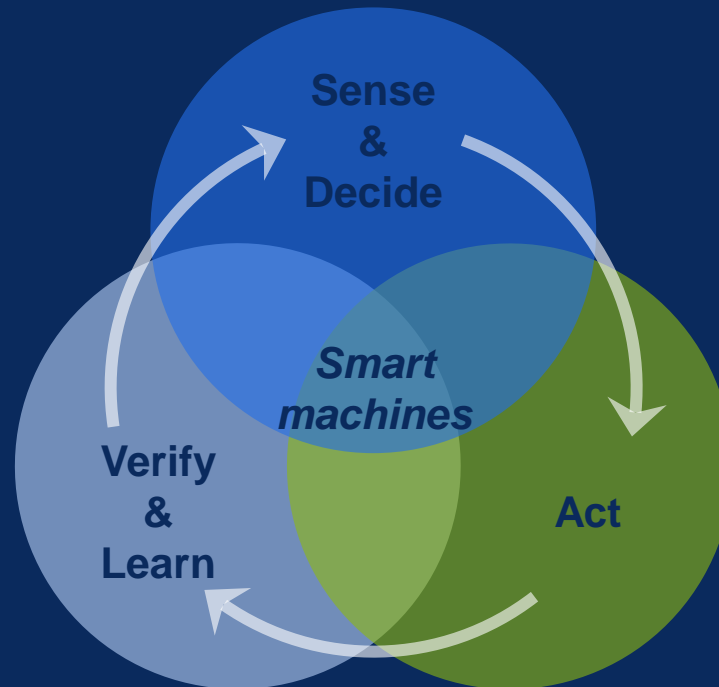
Fertilize



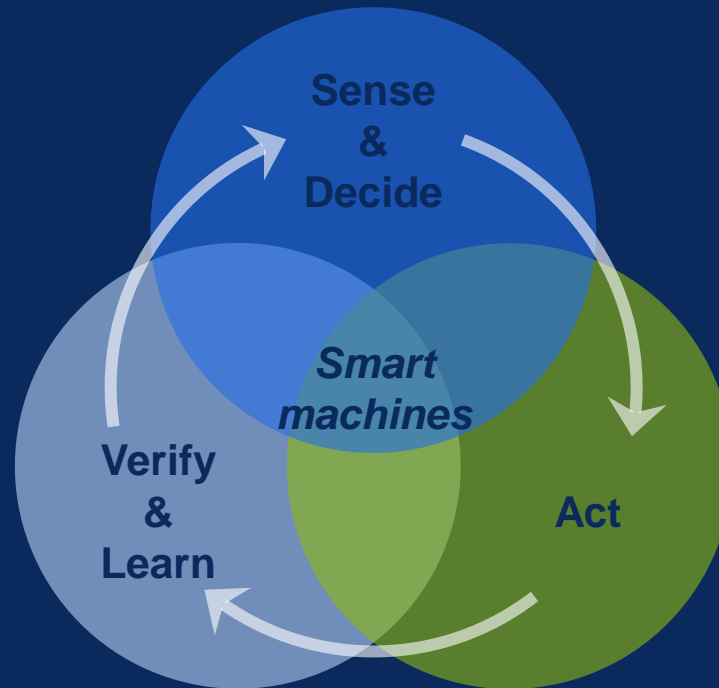
Protect



Harvest



# Blue River capabilities enable smart machines



*Computer vision*

*Machine learning  
& deep learning*

*Robotics*

*Development &  
learning  
infrastructure*

*Optimization*

*On-board  
processing*

*Spatio-temporal  
database and  
analysis*

# LettuceBot

5,000 plants cared for every minute



Blue River Technology - LettuceBot

<https://youtu.be/jL4kcrumHA8>



# See & Spray technology for cotton weeding

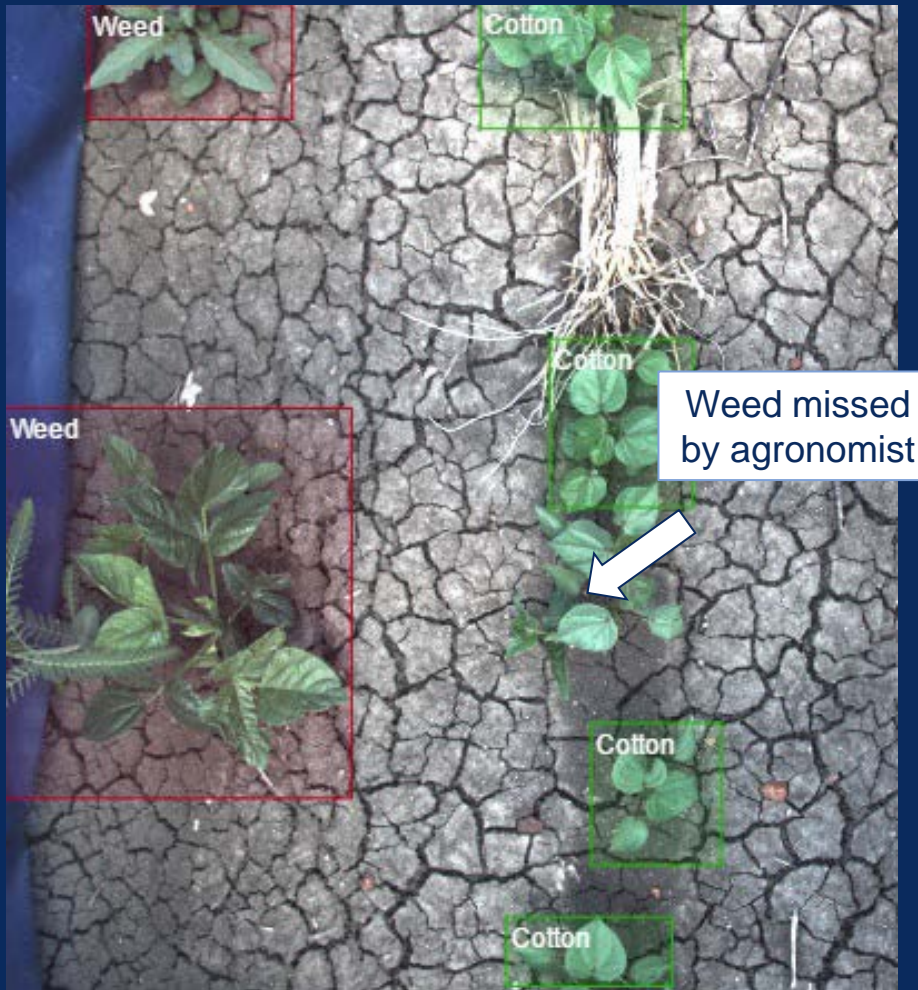


Blue River Technology's See & Spray - close up & slow mo

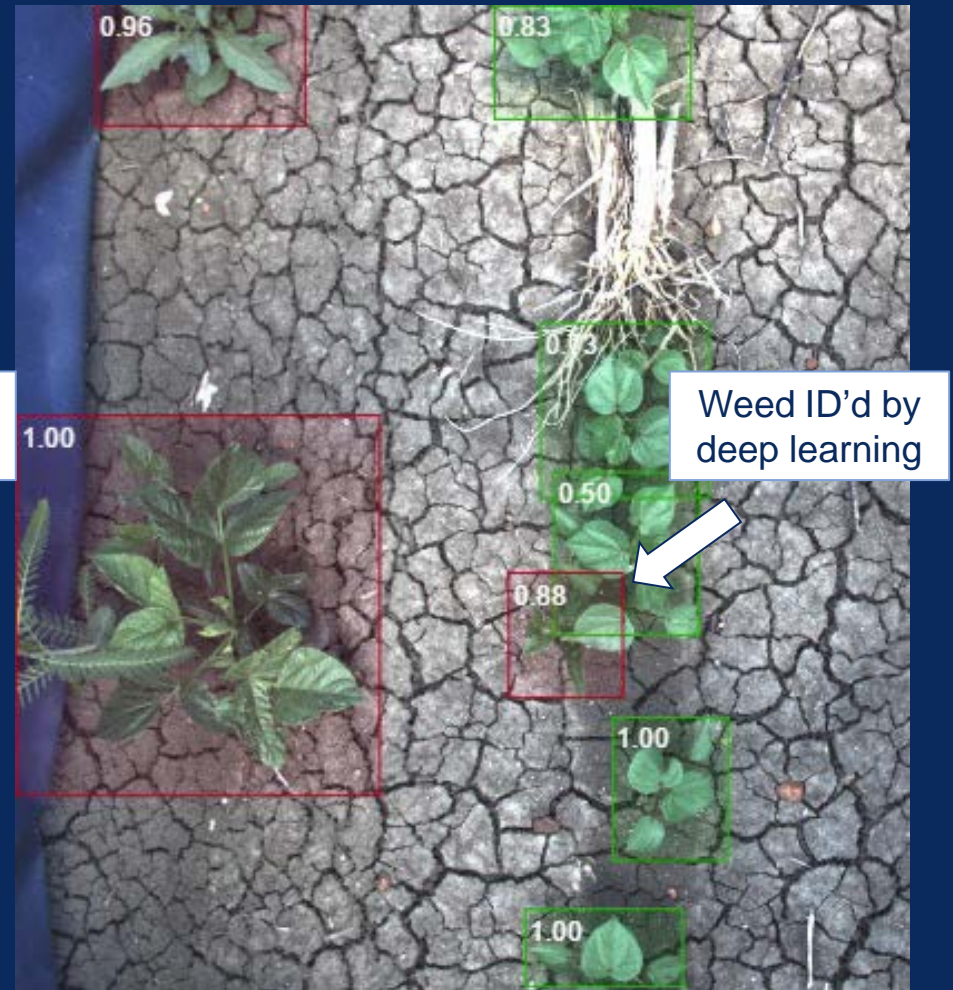
<https://youtu.be/UXkGkAGljMA>

# After teaching our system to identify cotton and weeds, it performed better than our agronomist

Agronomist labels



Deep learning labels



# See & Spray uses artificial intelligence to identify and spray individual plants in milliseconds

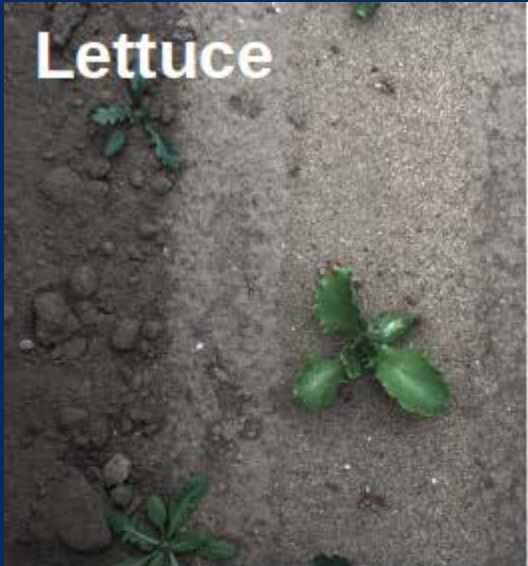
**Sense & Decide:** Blue River's artificial intelligence identifies subtle differences between crops (green) and weeds (red)

**Act:** Only weeds are sprayed, reducing chemicals by >90%





**Lettuce**



**Peppers**



**Soybeans**



**Cotton**



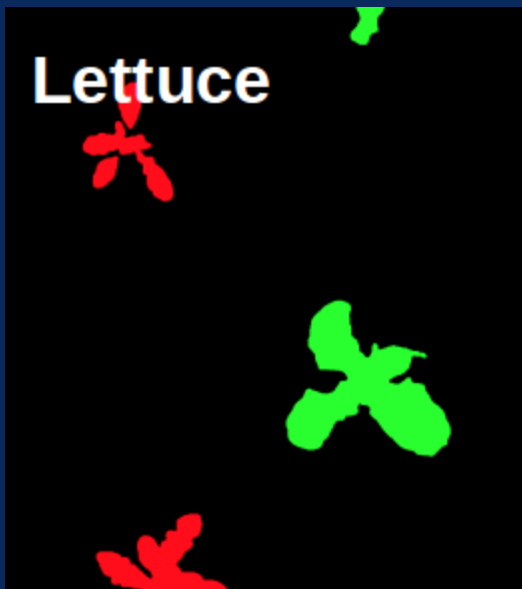
**Corn**



**Chickpeas**



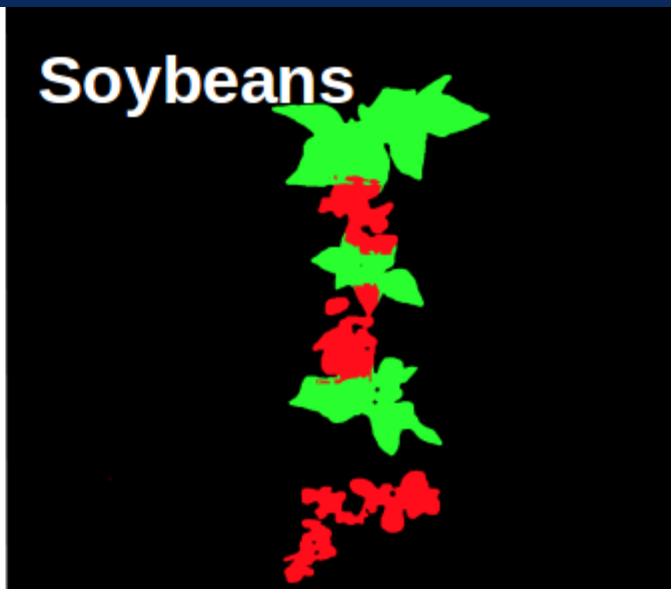
**Lettuce**



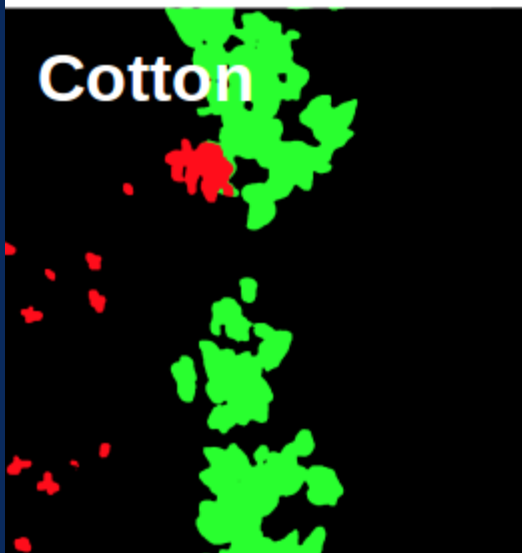
**Peppers**



**Soybeans**



**Cotton**



**Corn**



**Chickpeas**



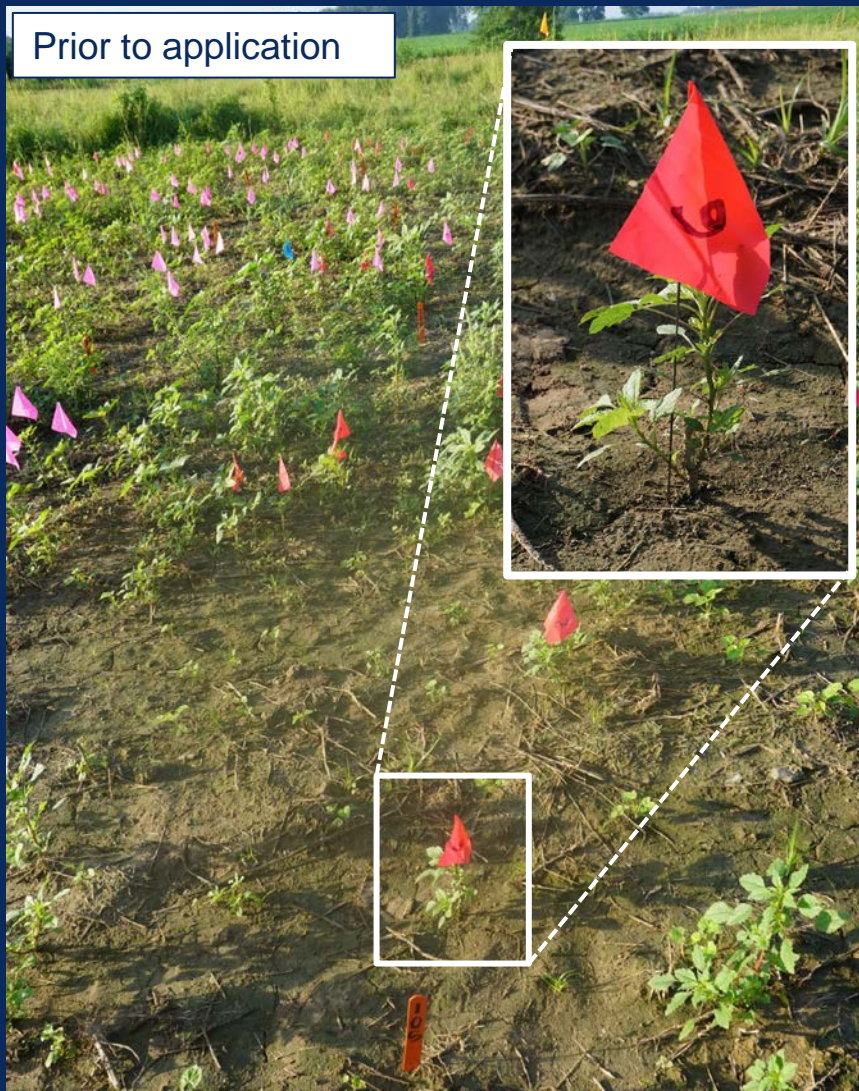
# Liberty (glufosinate) failed to control large pigweed

Arkansas herbicide trial, August 2016, day of spraying and after 12 days



# Dicamba failed to control pigweed >6"

Arkansas herbicide trial, August 2016, day of spraying and after 12 days



# Paraquat + Caparol controlled pigweed of all sizes

Arkansas herbicide trial, August 2016, day of spraying and after 12 days



# Testing Blue River Technology Nozzle Design

## Objective

- Compare Blue River Technology nozzle designs with current application technologies (e.g. air-induction broadcast nozzles)

## Equipment

- Blue River Technology nozzle manifold (40" width) was attached to a pushcart with all nozzles open during application

## Herbicide Program

- Dicamba (Engenia) plus glyphosate (1X rate = 560 g ae/ha + 870 g ae/ha)
- Adjuvants were Reign at 1.0% (v/v) and Induce at 0.5% (v/v)

## Locations

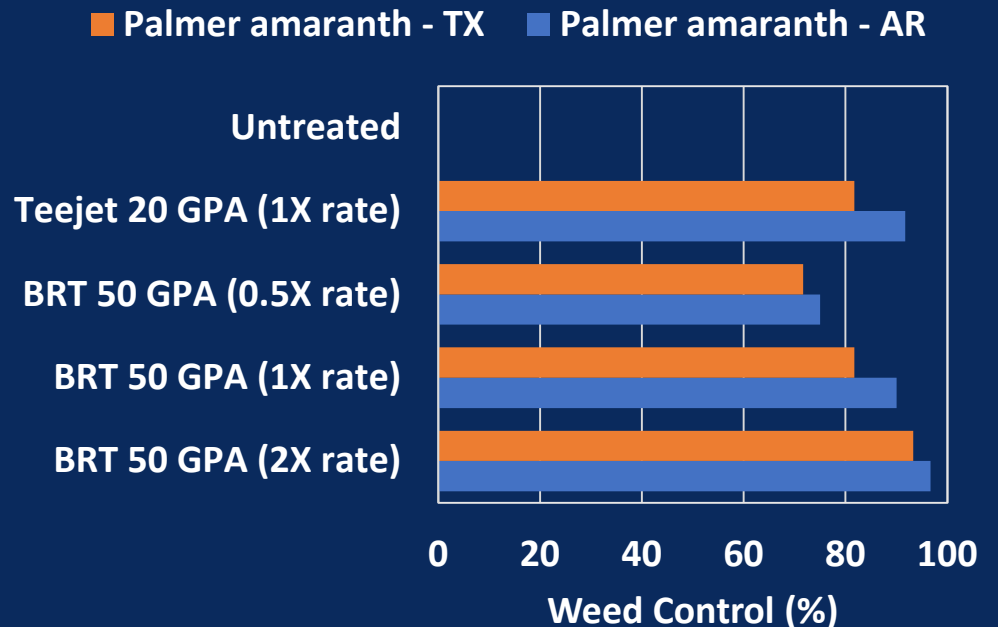
- Marianna, AR
- Lubbock, TX

## Weeds

- Palmer amaranth

## Results

- Herbicide applications through Blue River Technology nozzles were equivalent to current broadcast nozzles (e.g. Teejet AI) when comparing 1X rates



# Arkansas – Dicamba Program

**Dicamba + Glyphosate  
20 GPA with Teejet nozzles**



**Dicamba + Glyphosate  
50 GPA with BRT nozzles**



Marianna, AR  
Pictures taken 14 days after treatment

\* Teejet AI110015 nozzles at 40 PSI

# Texas – Dicamba Program

**Dicamba + Glyphosate  
20 GPA with Teejet nozzles\***



**Dicamba + Glyphosate  
50 GPA with BRT nozzles**



Lubbock, TX  
Pictures taken 15 days after treatment

\* Teejet AI110015 nozzles at 40 PSI







# See & Spray saves costs and fights weed resistance



**-90%**

**Reduction in post-emergence herbicide costs** by switching from blanket spray to spot spray

**-50%**

**Reduction in seed costs** by switching from GMO to conventional seeds

**Increased ability to fight resistant weeds** using an unlocked toolkit of herbicide options

# See & Spray will see limited commercial release in 2018 for cotton, then expand to other row crops





**See & Spray - Blue River Technology's precision weed control machine**

<https://youtu.be/-YCa8RntsRE>

# Contact Information



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